



## Technical Data Sheet

### GT-2241 High Performance Mold Making Silicone

GT Products® 2241 is a room temperature curing silicone rubber compound designed for the manufacture of flexible molds.

#### GT-2241 Features

Medium Durometer

Minimal shrinkage

GT Products® 2241 is supplied in matched kits with Catalyst 2241 designed to be used in a 10:1 ratio by weight.

#### Typical Properties

	<b>Base</b>	<b>Catalyst</b>
Color	Translucent	Clear
Specific Gravity (mixed)	1.12	
Mixed Viscosity	120,000	
Pot Life (Pour Time)	60—90 Minutes	
	<b>After Cure (24 hours @ 25°C)</b>	<b>Heated Cure</b>
Tensile, psi:	750	850
Elongation, %	350	350
Durometer (Shore A)	40	45
Tear (die B) minimum	140	150
Linear Shrinkage; %	nil	nil
	<b>Useful Temperature Range °C (°F)</b>	<b>-60 — 232 (-75 — 450)</b>

#### Applications:

Hobby and art projects

Silicone Print Pads

Model Making

Rapid Prototyping

Special Effects

Inventing

Rollers

## **MIXING**

Because pigments can settle during storage, Catalyst 2241 should be thoroughly stirred before mixing. Use separate tools for mixing the base and catalyst to avoid cross contamination. Accurate weighing is essential to obtain maximum physical properties from the cured silicone. Add the catalyst to the base and mix until the color is uniform. Low-shear mixing of the mixture is recommended. Use clean tools and scrape the bottom and sides of the container to assure a homogeneous mixture. Avoid stirring in an excessive amount of air.

## **DEGASSING**

Air entrapped during mixing should be removed to prevent voids in the cured product. Dearth the mixed material under a vacuum of 25 mm (29 inches) of mercury. The mixture will froth and, expand four times its volume, crest and recede to about the original level as the bubbles break. Degassing is usually complete about two minutes after frothing subsides.

## **CURING**

GT Products® 2241 will cure sufficiently in 16 hours at room temperature (72°F) to be handled. GT 2241 will reach 90% of ultimate cure in 24 hours at room temperature. For full cure an additional 1-2 days at room temperature is required.

## **STORAGE and HANDLING**

GT Products® 2241 will remain useful for six months when stored in the original unopened containers at temperatures below 80°F (27°C).

### **Accessories:**

ER-200 Mold Release

GT Products Silicone Pigments

GT-5985 Primer for adhesion to metals and other substrates

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